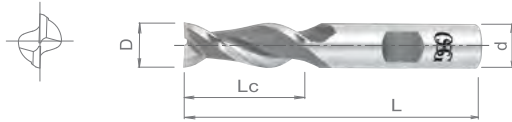


List 530

OSG COBALT HSS AL-EDS, High Helix

SPEED FEED 1408-1409	HSS-Co	BR	2 FLUTE	40°			WELDON FLAT	STUB	REG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
1/4" ≤ D ≤ 2"	+0.0011 / -0"



EDP Number		Diameter	Length of Cut	Overall Length	Shank Dia.
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)
5300300	●	1/4	0.625	2.438	0.375
5300400	●	5/16	0.750	2.500	0.375
5300500	●	3/8	0.750	2.500	0.375
5300600	●	7/16	1.000	2.688	0.375
5301100	●	1/2	1.250	3.250	0.500
5302100	●	5/8	1.625	3.750	0.625
5303100	●	3/4	1.625	3.875	0.750
5303200	●	7/8	1.875	4.125	0.750
5304100	●	7/8	1.875	4.125	0.875
5303300	●	1	1.875	4.125	0.750
5305100	●	1	2.000	4.500	1.000
5306100	●	1-1/4	2.000	4.500	1.250
5306200	●	1-1/2	2.000	4.500	1.250
5306300	●	1-3/4	2.000	4.500	1.250
5306400	●	2	2.000	4.500	1.250

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings available upon request.

STE

P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium								
Low	Medium	High			6061	7075				Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1045	1065	4140	4340	300	400	17-4 PH	6061	7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○						○	○		○	○							

○ Good ⊙ Best

